

Dek-Prime



Dek-Prime Waterborne
Epoxy Primer / Finish

Semi-Gloss Finish • *6550
Special Order

Product Description

Dek-Prime is a two-component water-based epoxy coating that is primarily used for priming concrete under Florida Paints high performance floor coating systems. It can also be applied as a clear coating that exhibits excellent performance characteristics. FP6550 has good chemical resistance, abrasion resistance, and substrate penetration. This product has a tack free time of about 3 hours and can support traffic in as little as 6-12 hours.

Recommended Substrates

- Interior properly prepared concrete floors
- Finished product or primer for Florida Paints high performance floor systems
- Warehouses, kitchens, restroom and garage floors

Product Features

- Low VOC and low odor
- Corrosion, chemical & solvent resistant
- Impact, scrub & abrasion resistant
- Thin film and quick return to service
- Self-priming on properly prepared concrete

Product Limitations

- For use on properly prepared floors.
- Do not apply if air, product & substrate temperature is <55° or >90° F.
- Not recommended for exterior use; as accelerated chalking & fading will occur.
- Expect longer dry times at lower temperatures & low relative humidity
- This product is not color stable and may be affected by high humidity, low temperatures, chemical exposure or exposure to lighting such as sodium vapor lights.
- A moisture barrier is required when applied on grade.
- High performance (soft) tires may stain finish (plasticizer migration)
- Always test floor cleaners for ill effects before widespread use.

Application: Brush or roller
Flash Point: >200°F Non-Flammable
Clean Up: Warm soapy water
Available Colors | 6550 Clear
NOTE: The clear is not water clear and is not suitable for topcoating over previously color coated floors. The clear is suitable as a primer or concrete sealer only.
Packaging Information: 2 Gallon Kits *Special Order
 5 Gallon Kits *Special Order

Compliance

This product is VOC compliant based on limits provided by EPA, MPI GPS-1 and OTC Phase 1.

Product Data

Product Type:	Waterborne Epoxy
	6550
Gloss @60° :	60
Wt Solids ±2%:	43%
Vol Solids ±2%:	40%
Wet Film Mil:	5.0 - 7.3
Dry Film Mil:	2.0 - 2.9
Coverage / Gal *	220 - 320
* coverage and wet and dry millage will vary by substrate type and porosity.	
VOC gms p/L**:	<250
** less exempt solvents and before the addition of colorant	
Viscosity KU ±5:	91
Dry time @ 50% RH***:	2 - 4 HRS to touch 4 - 6 HRS to recoat 6 - 12 HRS for light foot traffic 5 Days full cure
*** dry times, pot life & recoat times listed may vary according to the relative humidity, temperature, film build, color and air movement of the application environment	
Induction Time	None
Pot Life	2 HRS @ 77°F & 50% Relative Humidity
Recoat Window	24****
**** >24 hours, product must be scuff sanded with 220 grit sandpaper before re-coating	
Shelf Life	One (1) Year unopened

Horizontal Traffic Types:

Light Foot Traffic	Y	Vehicular Traffic	Y
Heavy Foot Traffic	Y	Forklift	Y
Steel Wheel Carts	N	Heavy Vehicle & Equipment	Y

Return to Service Time Chart

@ 70°F & 50% Relative Humidity

Light Foot Traffic	6-12 HRS	Vehicular Traffic	5 Days
Heavy Foot Traffic	24 HRS	Forklift	5 Days
Steel Wheel Carts	N/A	Heavy Vehicle & Equipment	5 Days

*May vary by relative humidity, temperature, film build, color & air movement of the application environment.

Chemical Resistance Chart

Y = Resistant N = Not Recommended S = Splash / Spillage

Acetic Acid 5%	S	Butanol Alcohol	N	Motor Oil	Y
Animal Urine	Y	Ethyl Alcohol	N	Skydrol	N
Antifreeze	Y	Gasoline	S*	Sodium Hydroxide 10%	S*
Bleach	Y	Hydrochloric Acid 10%	S*	Sulphuric Acid	S*
Brake Fluid	S*	Methyl Ethyl Ketone	N	Xylene	S*

*May stain unless promptly removed

Performance Testing Data

Abrasion Resistance	ASTM D2486	45 mg loss
	CS-17, 1000 g, 500 cycles	
Adhesion	ASTM D4541	425 PSI, 100% concrete failure
Flexibility	ASTM D522 180° bend, 1/8" mandrel	Pass
Impact Resistance	D5420 - direct & reverse 50 in. Lb.	Pass

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FLORIDA PAINTS

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Surface Preparation:

Sweep the floor to remove all excess dirt and debris. Any wax, grease or oil must be removed with a degreaser type cleaner. Clean the floor a section at a time (10' x 10') with a strong detergent using a stiff broom to scrub the surface. Thoroughly rinse with a hose and allow floor to dry completely. If necessary, use a squeegee to remove any standing water.

Mildew - Surface areas affected by mildew should be treated with a commercial mildew removal and/or wash product carefully following manufacturer's application and safety directions. Rinse thoroughly with clean water, and allow a minimum of 24 hours to dry thoroughly.

Previously Painted & Bare Concrete: All existing coatings, laitance, curing compounds, and bond breakers must be removed via shot blasting, scarifying or diamond grinding and provide a suitable profile in accordance with ICRI CSP 1 - 3 if Dek-Prime is to be used as a finish or as required by the subsequent topcoats up to ICRI CSP-4. Abrasive blasting or grinding is to leave the concrete in a uniform texture, over-blasting will result in reduced coverage rates of subsequent coats of primer and finish. Sweep and vacuum any remaining dust, dirt or contaminants with a wet/dry vacuum. All dirt, foreign contaminants, and laitance must be removed to assure a trouble-free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'X4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbanding.

Directions and Tools Required: Spiked shoes, smooth or notched squeegee, 3/8" solvent resistant rollers, wet mil thickness gauge, porcupine or spike roller. See Florida Paints Floor Coatings Application Guide for additional details on application tools and methodologies.

Mixing Instructions: This product has a mix ratio of 6.95# part A to 1.75# part B. Standard packages are in pre-measured kits and should be mixed as supplied in the kit. We highly recommend that the kits not be broken down unless suitable weighing equipment is available. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. Take care not to whip air bubbles when mixing as the bubbles will be difficult to remove once product is applied to the concrete floor. Improper mixing may result in product failure.

Neither Component Will Work Unless Mixed With The Other! Do not re-use containers that have been converted or mix with previously catalyzed material.

Application: Apply when surface, product and ambient temperatures are above 55° F and below 90° F; and relative humidity is <85%. Avoid paint application when weather conditions are threatening, and late in the day when there is a threat of moisture condensing on wet paint. To assure color uniformity always intermix multiple containers of custom tinted and stock colors. Always paint to a natural break in the surface, such as a corner or edge and working towards the exit. Pour epoxy from the mixing container in a ribbon and spread with a squeegee and immediately backroll to 5-7 mils thickness. When the end of the pot life has been reached, you will find that the material becomes hard to apply and will actually tend to roll back up onto the roller. Do not try to continue application when the coating has reached this step. Applications made at different times with differing environmental conditions, may show slight variations in gloss.

DO NOT THIN: Mix thoroughly and apply as it comes from the container. Thinning is not necessary.

Broadcast: See Florida Paints Floor Coatings Application Guide for details on application methodologies.

Recoating: If a topcoat is to be applied, stay within the recoat window or the surface will have to be sanded or screened to create a mild profile. The information on the front side are reliable guidelines to follow. However, it is best to test the coating before recoating and topcoating. This can be done by pressing on the coating with your thumb to verify that no fingerprint impression is left. If no impression is created, then the recoat or topcoat can be started. Check the coating to be sure it has tacked off and that no epoxy blushes were developed (a whitish greasy film or deglossing). If blushing is present, it must be removed with warm soapy water and abrasive pad or xylene.

Clean Up: Minor spills, painting tools and spray equipment should be immediately with soap and water. More serious spills should be contained and removed with inert absorbent material. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

SAFETY:

CAUTION: Avoid prolonged contact with skin, and breathing of dust, vapors and/or spray mists. Causes eye irritation. USE WITH ADEQUATE VENTILATION! Ensure fresh air entry during application and drying. If you experience eye water, headache or dizziness, or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriately fitted respirator, (NIOSH approved), during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes, skin and clothing. Use chemical safety glasses, goggles or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. DO NOT TAKE INTERNALLY!

CAUTION! There is the potential to release lead dust if you sand scrape or remove old paint. Lead is toxic and exposure to lead dust particles can cause serious illness including brain damage especially in children. Pregnant women should avoid exposure. If adequate ventilation is not possible, wear a NIOSH approved respirator to avoid inhalation of the particles and wear clothing designed to prevent skin contact. Clean up carefully with a HEPA vacuum and a wet mop. Before starting your project, you can find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or visit their website at www.epa.gov/lead.

DO NOT TAKE INTERNALLY! FIRST AID: In case of skin contact, wash thoroughly with appropriate cleaning solvent followed by plenty of warm soapy water. For eye contact, flush with plenty of water for 15 minutes, SEEK IMMEDIATE MEDICAL ATTENTION! If affected by inhalation, move immediately to fresh air. If swallowed, DO NOT INDUCE VOMITING, SEEK IMMEDIATE MEDICAL ATTENTION!

Storage and Disposal

Product should be kept from freezing temperatures or temperatures above 95°F. Refer to your local city or county government for instructions on disposal options.

Florida Paints believes the technical data represented in this technical bulletin to be current and up to date. However, Florida Paints makes no warranties or guarantees either expressed or implied. Florida Paints claims no responsibility from damages incurred from use by either the purchaser or user of the product.

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